

Hydrogen for Transport Internal Seminar

European Commission
Directorate General
Energy and Transport

Wednesday 25th January, 2006



HYCHAIN MINITRANS – Niche Transport Vehicles

250 W



40 Vehicles

500 W



34 Vehicles

1 kW



30 Vehicles

2,5 kW



44 Vehicles

10 kW



10 Vehicles



3 Dispenser



HYCHAIN MINITRANS – Cargo Bike

Service company (maintenance, services, ..)

Logistic service, post service ...

Municipal companies (local service, ...)

ü **Flexible**

(no need of driving license,
free of taxes, ...)

ü **High efficiency**

ü **Low operation cost**

ü **Innovative design**





ü **Respectful with the environment**
(emissions or noise)

ü **Increased autonomy**
(min. 150 km),

ü **Power available for additional applications**
(cooling, lighting ...)

ü **Quick refilling**
(using hydrogen cartridges)



Multifunctional tricycle		Hawk Bikes (Germany)
250 W Fuel cell		Masterflex (Germany)
2 Litres Cylinder @ 700 bar		Air Liquide (Germany)
Electronic, integration		Masterflex (Germany)



HYCHAIN MINITRANS – Wheelchair

For disabled people centers, associations, residential homes for elderly, hospitals, airports, museums, and other public spaces





ü **Increased autonomy (50%),** compared to conventional electric wheelchairs

ü **20 % reduction in weight,** compared to conventional electric wheelchairs



ü **Lower recharging time** (less than 5 min)

ü **Use of renewable hydrogen**

Electric wheelchair		Meyra (Germany)
0.5 kW Fuel Cell		Axane (France)
1 x 700 bar H2 cylinder		Air Liquide (France)
Integration, engineering and testing		Besel (Spain)



HYCHAIN MINITRANS – Scooter

Courier service, postal delivery (urban use), municipal police and others municipal services, individual user in urban spaces




ü Fuelled by renewable hydrogen



ü **Cleaner and quieter** than conventional combustion engine scooters

ü **Higher vehicle performance** than electric scooters based on batteries

ü **Battery recharging through the fuel cell operation** (no grid recharging)

Original scooter	 Derbi (Spain)
1 kW Fuel cell	MES –DEA (Switzerland)
2 x 2 litres @ 700 bars	 Air Liquide (France)
Power train, integration, engineering and testing	 Besel/Rucker (Spain)



HYCHAIN MINITRANS – Utility Vehicle

City Council Maintenance Services
(e.g. garbage disposal, green spaces, cleaning)
Public Urban transport ; Private companies of transport

ü **Light maintenance**




ü **No emissions**

ü **Shorter recharging time than a conventional electrical systems**



ü **Detachable generator for auxiliary mobile power or as range extender, more than 30% increased range**

ü **Lighter weighted and larger filling capacity than similar electrical vehicle with batteries**

Base vehicle		VEM (Italy)
3 kW Fuel cell system		Axane (France)
4 x 20 litres @ 300 bars		Air Liquide (France)
Integration		VEM (Italy)



HYCHAIN MINITRANS – Shuttle bus

Public transport, historical areas, natural parks, university campus, industrial areas, airports, commercial centers, ...

ü Hybrid propulsion, more silent and cleaner than Diesel propulsion

ü Lower recharging time (less than 5 min)





ü Increased autonomy > 18h (actually 4-8 h)



ü Can use exclusively renewable energies

ü Light maintenance

ü No emissions

Hybrid Minibus		Tecnobus (Italy)
10 kW Fuel Cell		Enkat (Germany)
150 litres @ 350 bar		Dynetek (Germany)
Electronic and integration		Enkat (Germany)



Learning process

- Learning process of the HYCHAIN demo project:
 - ✓ **Homologation and Certification process** in 4 EC countries
 - ✓ Small **series production planning** and **realization**
 - ✓ **Experience** of H2FC vehicles in the hands of **common people**
 - ✓ Maintenance issues that arise and **how to solve** them
- Questions that are expected to be answered:
 - ✓ Can HYCHAIN help accelerate the further development of codes and standards
 - ✓ What is the public acceptance level of mini vehicles based on fuel cells?
 - ✓ How reliable can the vehicles be in the hands of end users from the general public?
 - ✓ What other design issues will arise that will require solving?



State-of-the-art of the technology

■ Prototype vehicles have been made in most cases

- ✓ Base systems designed
- ✓ The technology works and is promising

But:

■ To enable ultimate goal of series adoption by OEM vehicle manufacturers

- ✓ Need further iterations to improve the systems
- ✓ Need extensive field testing and validation in real everyday operation
- ✓ Need experience with “many of” the vehicle in fleet operation



Project Partners Motivations

■ Fuel cell developer objectives are:

- ✓ Market fuel cells to:
 - OEM's
 - System integrators
- ✓ In:
 - early-adopting/near-term markets
 - strategic demonstration markets

■ Example for Hydrogenics:

company mission statement is

“to accelerate the commercialization of fuel cell technology”

- ✓ HYCHAIN is conceived to facilitate rapid commercialization



Project Partners Motivations

- HYCHAIN supports the strategy of fuel cell developers in the following ways:
 - ✓ Validates the FC technology in wider geographic, climactic and cultural markets
 - ✓ Demonstrates FC technology to wider general public to build acceptance and market pull
 - ✓ Demonstrates FC technology to OEM clients to build acceptance for integrating into wider products and market introduction
 - ✓ Wider number of vehicles helps reduce cost and accelerates statistical validation



Motivation: small vehicles

■ Concept:

- ✓ Start modest scale
- ✓ Keep it simple
- ✓ Iterate
- ✓ Scale up

■ Low costs

- ✓ FC size (kW) proportional to € cost
- ✓ **Lower capital investment, lower financial risk**

■ Large fleet sizes of smaller vehicles more easily affordable

- ✓ Can prove MTBF and fleet issues faster
- Other Advantages:

■ Minimized H₂ consumption, **operation costs**

■ Relatively **fast progress**

- ✓ More readily available components, large components tend to need customization

■ Relatively **Low Technical Risk**

- ✓ Small fuel cell systems more widely available and further advanced

■ **Same learning**

- ✓ Learning is much the same with small systems as with large
- ✓ Large FC systems are usually multiple stacks anyway!



Objectives continued

- Set basis for cross-project cooperation within the “Hydrogen for Transport” family and other projects
 - ✓ Would each project be able to solve all the problems on their own
 - ✓ Or would they be more efficient and effective working coordinated?
- Compare the EU activities with those taking place in other parts of the world (e.g. USA, Japan, etc.)
 - ✓ Strengths
 - ✓ Weaknesses



Thank You!

■ Thank You!





State-of-the-Art of the Technology

■ FC System Example:



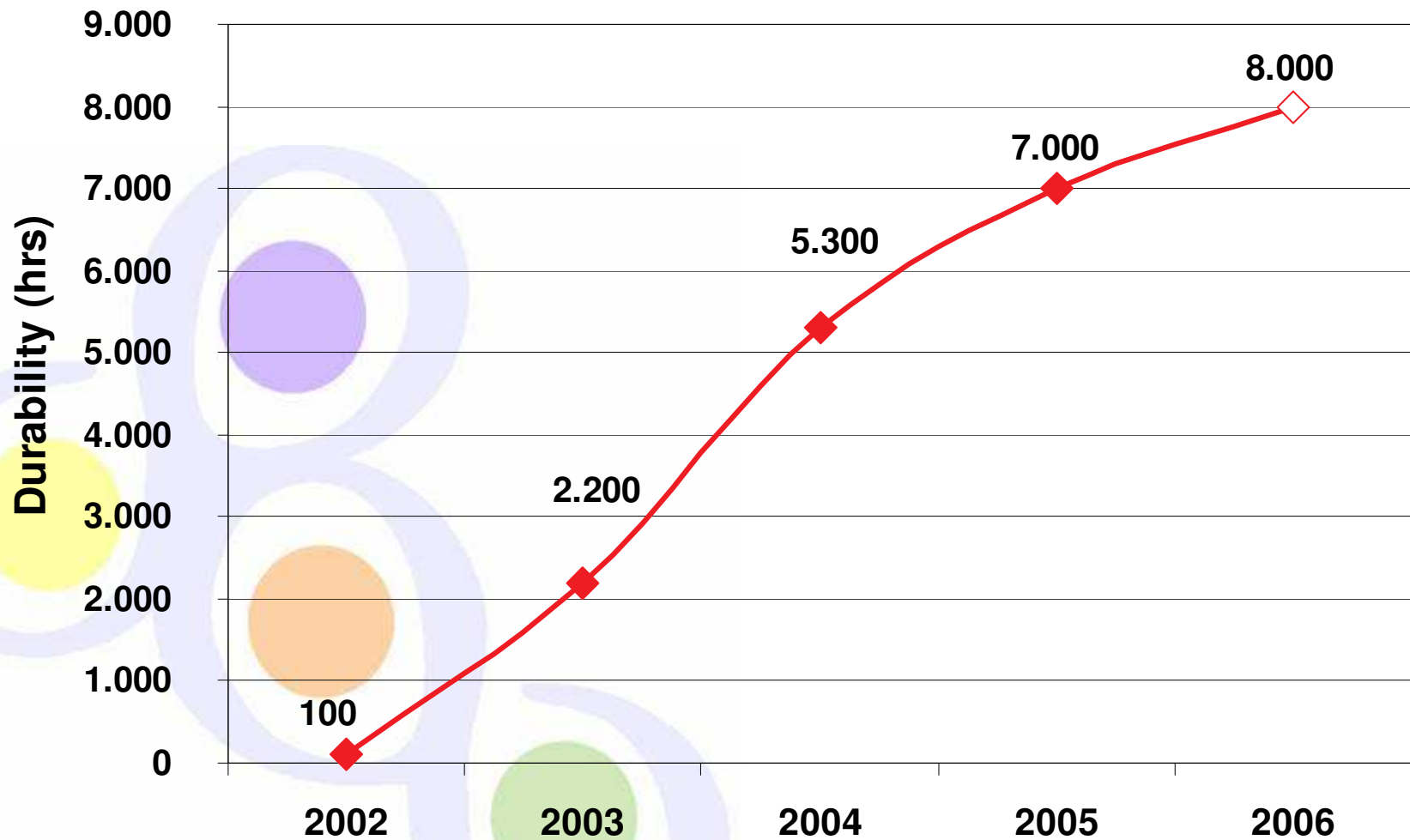
■ Hydrogenics HyPM 10 status 01/2006:

- ✓ Design frozen and launched in November 2003
- ✓ Extensively tested in the laboratory for wide ranges of driving cycles, parameters, durability
- ✓ Integrated and tested successful in over dozen different vehicle types
- ✓ System Warranty 1,000 hrs
- ✓ Published expected stack lifetime 2,000 hrs
- ✓ Latest Start/Stops achieved 6,000 cycles (single system)
- ✓ Latest Durability achieved 8,000 hrs (single system)



State-of-the-Art of the Technology

HyPM 10 System Durability Testing*



* Data from laboratory bench testing on a single system with modulated load cycle



“Shortcomings” - Obstacles to Market Introduction

Obstacles to H2 FC Market Introduction:	Hydrogenics current status for early test markets:
Functionality	à Suitable for early niches
Durability	à Suitable for early niches
Reliability	à Suitable for early niches
Unknowns requiring experience for the end user and Manufacturer alike <ul style="list-style-type: none">✓ Long-term Operation✓ Long-term Maintenance	à Requires demonstrations
Availability of Fueling Infrastructure	à Requires demonstrations and market introduction
Approvals and certifications	à Depends on market demand, developing codes and standards
Costs <ul style="list-style-type: none">✓ System, operation, maintenance, spares parts	à Costs still too high due to raw material costs, lack of automated high volume production